

**EXTRA HEAVY WALL — COARSE THREAD SIZES**

EZ-LOK Part No.	Internal Thread	External Thread	Length in.	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
335-4	1/4-20	1/2-13	.484	27/64	1/2-13	9/16	500-3
335-5	5/16-18	9/16-12	.515	31/64	9/16-12	19/32	500-4
335-6	3/8-16	5/8-11	.656	17/32	5/8-11	23/32	500-5
335-8	1/2-13	7/8-9	.687	49/64	7/8-9	13/16	—
335-10	5/8-11	1-8	.781	7/8	1-8	7/8	—

THIN WALL — COARSE THREAD SIZES

EZ-LOK Part No.	Internal Thread	External Thread	Length in.	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
319-3	10-24	5/16-18	.312	I	5/16-18	.375	500-2
319-4	1/4-20	3/8-16	.375	Q	3/8-16	.437	500-3
319-5	5/16-18	7/16-14	.437	X	7/16-14	.500	500-4
319-6	3/8-16	1/2-13	.500	29/64	1/2-13	.560	500-5
319-7	7/16-14	9/16-12	.560	33/64	9/16-12	.620	500-6
319-8	1/2-13	5/8-11	.620	37/64	5/8-11	.680	500-7

THIN WALL — FINE THREAD SIZES

EZ-LOK Part No.	Internal Thread	External Thread	Length in.	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
319-332	10-32	5/16-18	.312	I	5/16-18	.375	500-2
319-428	1/4-28	3/8-16	.375	Q	3/8-16	.437	500-3
319-524	5/16-24	7/16-14	.437	X	7/16-14	.500	500-4
319-624	3/8-24	1/2-13	.500	29/64	1/2-13	.560	500-5
319-720	7/16-20	9/16-12	.560	33/64	9/16-12	.620	500-6
319-820	1/2-20	5/8-11	.620	37/64	5/8-11	.680	500-7

THIN WALL — METRIC THREAD SIZES

EZ-LOK Part No.	Internal Thread	External Thread	Length in.	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
319-M4	M4-0.7	5/16-18	.312	I	5/16-18	.375	500-1
319-M5	M5-0.8	5/16-18	.312	I	5/16-18	.375	500-2
319-M6	M6-1.0	3/8-16	.375	Q	3/8-16	.437	500-3
319-M8	M8-1.25	7/16-14	.437	X	7/16-14	.500	500-4
319-M10	M10-1.5	1/2-13	.500	29/64	1/2-13	.560	500-5
319-M12	M12-1.75	5/8-11	.620	37/64	5/8-11	.680	500-6

SCREW-LOCKING INSERTS

These are our standard heavy wall inserts with thread locking adhesive applied to the internal threads providing a permanent screw-locking feature. The adhesive activates when a fastener is threaded into the insert. Install these inserts with a screwdriver or drive tool, allowing 3-5 minutes for the external thread adhesive to set-up prior to threading in the fastener. A bolt can be used for installation as long as you do not intend to remove it. Removing the bolt after installation destroys adhesive effectiveness.

EZ-LOK Part No.	Internal Thread	External Thread	Length in.	Tap Drill Size	Tap Size	Minimum Full Thread Depth	Drive Tool Catalog No.
329-3IC	10-24	3/8-16	.406	5/16	3/8-16	15/32	500-2
329-332IC	10-32	3/8-16	.406	5/16	3/8-16	15/32	500-2
329-4IC	1/4-20	7/16-14	.437	U	7/16-14	1/2	500-3
329-5IC	5/16-18	1/2-13	.484	27/64	1/2-13	9/16	500-4
329-6IC	3/8-16	9/16-12	.515	31/64	9/16-12	19/32	500-5
329-8IC	1/2-13	3/4-10	.656	21/32	3/4-10	3/4	500-7

Power drive tools are available for high volume installation.

